

FIGURE 1

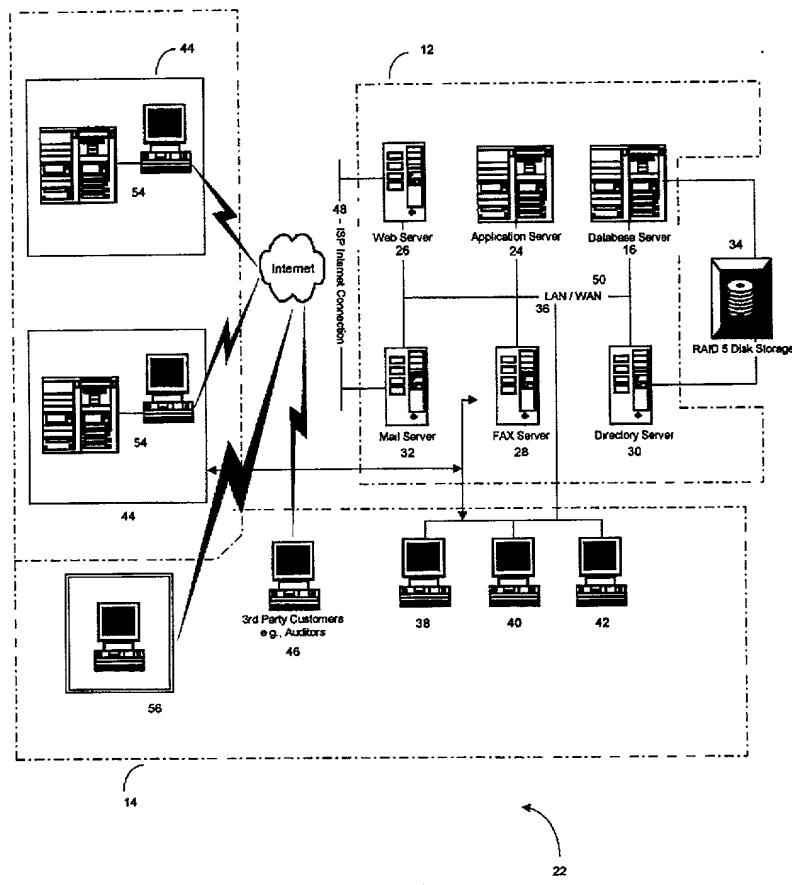


FIGURE 2

FIGURE 3

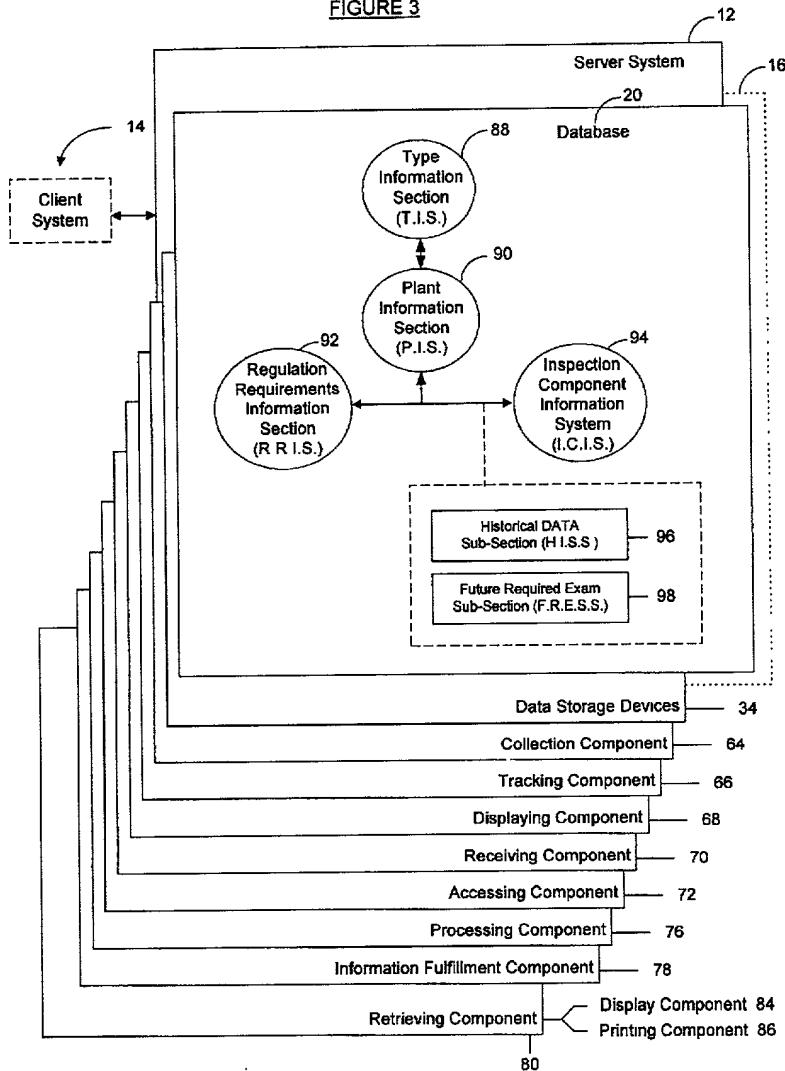
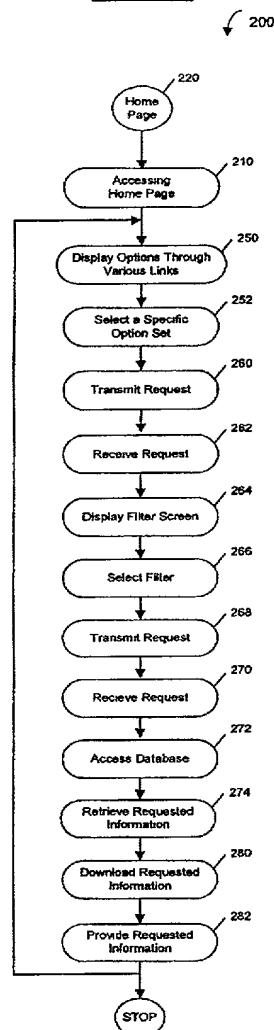


FIGURE 4

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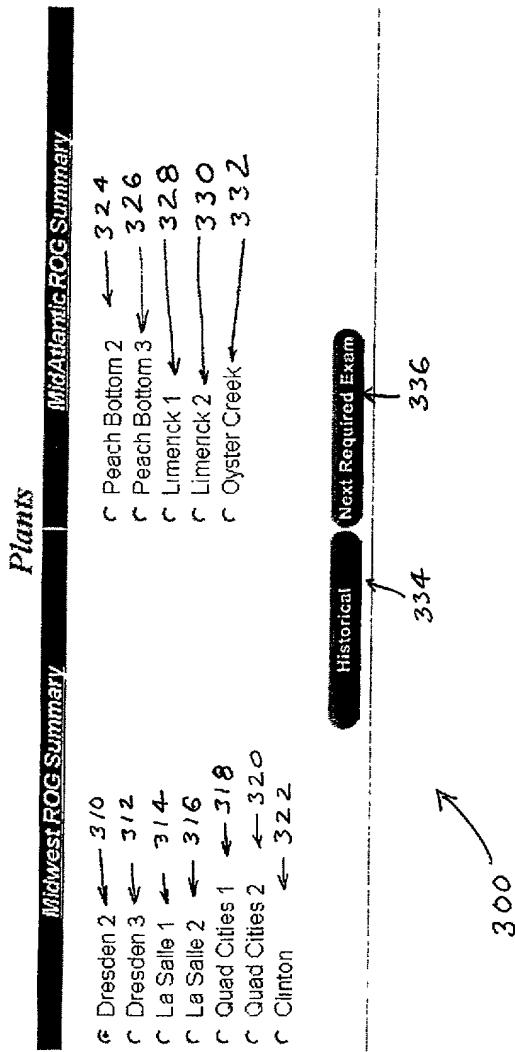


FIG. 5

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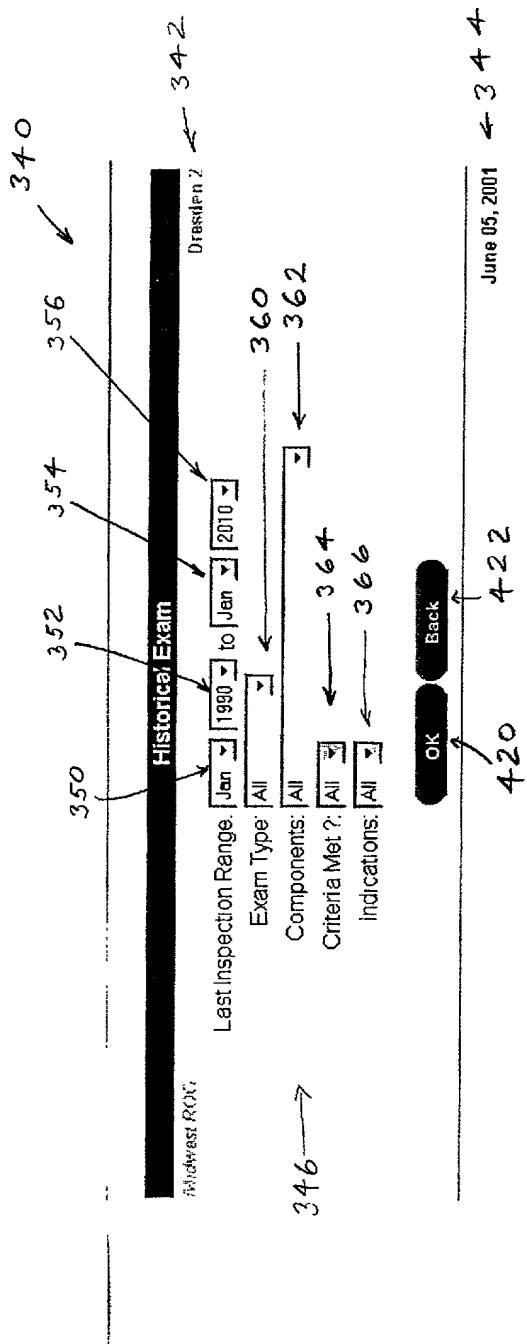


FIG. 6

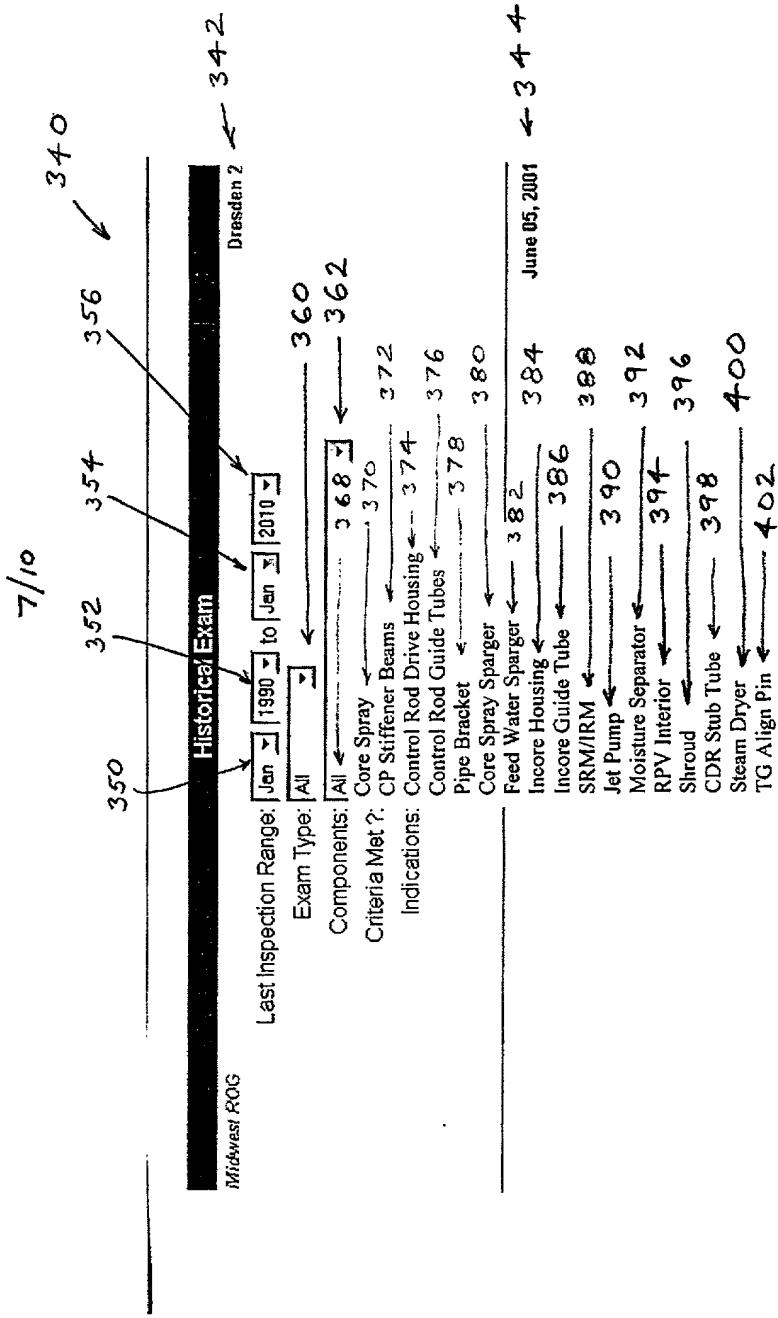


FIG. 7

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Weld	Description	Exam Type	Last Inspection	Criteria Met?	Indications	Comments
CRGT-2, G-03	CRD Guide Tube Body-to-Sieve Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-2, H-07	CRD Guide Tube Body-to-Sieve Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, F-08	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, G-06	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, G-07	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, G-08	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, G-09	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, H-05	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, H-06	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, H-07	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, H-08	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, H-09	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, J-07	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details
CRGT-3, J-08	CRD Guide Tube Base-to-Body Weld	VT-3/4	AUG-1995	Y	N	Details

524

522

518

516

514

502

510

Component: CR Guide Tube

Examined approximately 50% of circumference (east side) due to interferences

FIG. 8

500

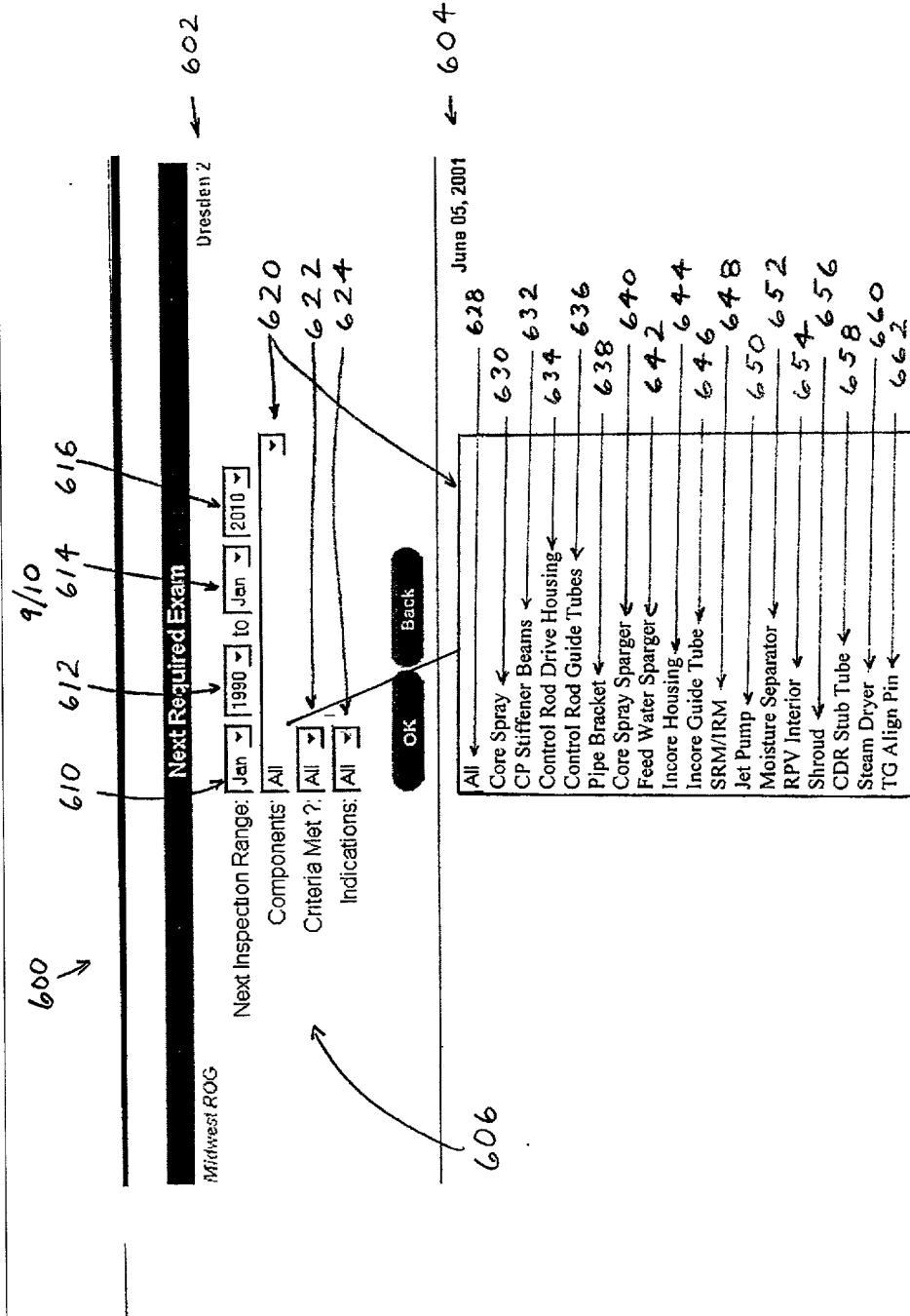
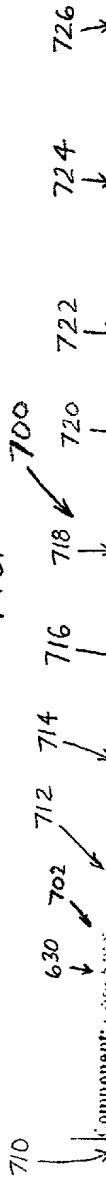


FIG. 9

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FIG. 10

Weld	Description	Exam Type	Last Inspection	Criteria Met?	Indications Required	Next Exam	Basis
1P3	Horizontal Pipe To Junction Box Loop A @ 5° Azimuth	UT	MAR-1998	Y	N	MAR-2002	Details
1P4A	Horizontal Pipe To Elbow Loop A @ 5° Azimuth	UT	MAR-1998	Y	N	MAR-2006	Details
1P4B	Elbow To Pipe Downcomer Loop A @ 80° Downcomer	UT	MAR-1998	Y	N	MAR-2006	Details
1P4C	Lower Downcomer To Elbow Weld Loop A @ 80° Azimuth	UT	MAR-1998	Y	N	MAR-2006	Details
1P4D	Lower Elbow To Shroud Pipe Weld Loop A @ 80° Azimuth	EVT-1	OCT-1999	Y	N	OCT-2007	Details
1P5	Sliding Sleeve To Upper Downcomer Loop A @ 80° Downcomer	EVT-1	MAR-1998	Y	N	MAR-2000	Details
1P6	Sliding Sleeve Weld To Outer Sleeve Loop A @ 80° Downcomer	UT	MAR-1998	Y	N	MAR-2002	Details
F7	Outer Sleeve To Lower Downcomer Weld Loop A @ 80° Downcomer	UT	MAR-1996	Y	N	MAR-2002	Details
1P8A	Collar Weld To Shroud Pipe Loop A @ 80° Downcomer	EVT-1	OCT-1999	Y	N	OCT-2001	Details



UT of Creviced or Tee-Box to Pipe Weld with No Indications (BWRVIP-18)